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## 1. INTRODUCTION

A critical path method (CPM) schedule or programme is a dynamic planning tool that engineering and construction industry planners and schedulers commonly use to manage, coordinate, and forecast work activities based on activity durations and logic. It is paramount that a CPM schedule accurately calculate forecasted dates for work activities contained in the schedule. Planners and schedulers commonly apply date constraints to work activities or milestone activities in a CPM schedule to represent contractually required completion dates for either intermediate milestone activities or an overall project finish date.<sup>1</sup>

A planner or scheduler may also apply date constraints to represent crucial need dates, such as the completion of issued-for-construction drawings, shipment of long-lead equipment, customs clearance, delivery of equipment and materials to a project site, start of field installation, completion of foundations, erection of structural steel, fabrication of process pipe, mounting of instruments, area or system turnover, mechanical completion, or ready-for-startup tasks. During project execution, this insertion of date constraints allows planners and schedulers to gauge schedule progress relative to the date-constrained work activities.

Commercially available critical path method scheduling programs, such as Oracle Primavera (P6), provide nine constraint types to use in a schedule, as listed in Table 1-1 below.

Item No.	Constraint Type	Constraint Category
1	Start-On Constraint	Soft Constraint
2	Start-On-Or-After Constraint	Soft Constraint
3	Start-On-Or-Before Constraint	Soft Constraint
4	Finish-On Constraint	Soft Constraint
5	Finish-On-Or-After Constraint	Soft Constraint
6	Finish-On-Or-Before Constraint	Soft Constraint
7	As-Late-As-Possible ("ALAP") Constraint	Soft Constraint
8	Mandatory Start Constraint	Hard Constraint
9	Mandatory Finish Constraint	Hard Constraint

 Table 1-1: Listing of Available P6 Constraint Types

<sup>&</sup>lt;sup>1</sup> A constraint is generally defined as a scheduling date restriction imposed on the start or finish of a schedule activity.



As identified above, most of the constraint types, *i.e.*, item numbers 1 through 7, are commonly categorized as soft constraints that allow schedule logic to be maintained and prioritized over the constraint date. In contrast, for item numbers 8 and 9, mandatory constraint types are commonly categorized as hard constraints. Hard constraints are unique in that the hard constraint date takes priority over schedule logic. Consequently, if a hard date constraint takes priority over the planned schedule logic flow, then the determination of true critical and near-critical paths may not be properly calculated.

Therefore, it is not surprising that the use of mandatory start and finish constraints is discouraged in the construction scheduling industry. Although planners and schedulers are not barred from using mandatory start and finish constraints, these constraints may artificially change the critical path, make proper examination of float values difficult, interrupt a continuous path through work activities, and cause differing float values from one activity to the next activity within a given logic chain. For these reasons, the use of mandatory constraints can be problematic, especially when a planner or scheduler is required to report the real driving critical path as well as accurately forecasted completion dates to stakeholders, or when parties are trying to accurately quantify or prove schedule delay.

The purpose of this article is to promote awareness and discussion regarding problems created when using mandatory constraints as well as to recommend more reasonable constraint type alternatives.

## 2. WHAT ARE MANDATORY CONSTRAINTS?

In CPM scheduling, mandatory start and finish constraints are generally defined as imposed date restrictions applied to either the start date or finish date of a task activity or milestone activity. The key feature, as well as the most problematic, is that mandatory start and finish constraints override existing CPM schedule logic and force the early dates and/or late dates to equal the mandatory constraint date. Mandatory constraints can cause differing float values to predecessor or successor activities within a logic chain, thus causing confusion when trying to determine the true critical path.

Even if predecessor activity forecasted dates are later than an imposed mandatory constraint date, the predecessor logic links are ignored by the mandatory constraint. Intuitively, it does not make logical sense to start work before the preceding work is finished based on the planned logic. It becomes more problematic if a schedule contains thousands of work activities and has numerous mandatory constraints throughout the schedule. A schedule with even very few mandatory constraints applied to task or milestone activities can create confusion regarding the critical path and/or near-critical paths.

Mandatory constraints could create conditions that can cause work activities within a driving critical path chain to have negative, positive, and/or zero total float values. Some stakeholders are unfamiliar with how mandatory constraints can calculate forecasted dates and total float values.



Differing float values on driving critical path activities could cause such stakeholders to wrongly conclude that an activity is behind or ahead of schedule.

Therefore, many scheduling practitioners along with several recognized industry publications discourage the use of mandatory constraints. For instance, AACE International's Recommended Practice (RP) 49R-06, titled "Identifying the Critical Path," states:

This type of constraint forces a start or finish date to be observed even if CPM logic otherwise forbids the occurrence. This RP strongly recommends against the use of mandatory constraints as they lead to illogical results where activities are scheduled to occur even if preceding work is incomplete.<sup>2</sup>

Similarly, the U.S. Government Accountability Office (GAO) *Schedule Assessment Guide: Best Practices for Project Schedules*, discourages the use of mandatory constraints. The GAO uses the acronym MSON to define a Mandatory Start constraint and the acronym MFON for a Mandatory Finish constraint. The GAO states:

Because MSON and MFON constraints prevent activities not only from slipping but also from accelerating, their use is discouraged. They should never appear in the schedule baseline. If not properly justified in working schedules, they must be immediately questioned.<sup>3</sup>

## 3. PROBLEMS WITH MANDATORY START CONSTRAINTS

To illustrate the problem created when using mandatory start constraints, Figure 3-1 below presents a simple P6 bar chart schedule that summarizes the as-planned schedule of a group of task activities and milestones. The schedule is free of constraints and has a data date of 1 April 2021. The critical path starts with Activity ID ACT A, "Start Project – Start Milestone." Based on the durations and logic of successor activities, the critical path traces from ACT A through the project completion activity shown by ACT H, "Project Complete – Finish Milestone." ACT H has a forecasted overall finish date of 21 October 2021. The early dates and late dates for all activities are the same with float equal to zero. Thus, the project is planned to finish on 21 October 2021.

<sup>&</sup>lt;sup>2</sup> See AACE International's Recommended Practice No. 49R-06, "Identifying the Critical Path," 5 March 2010, p. 4 of 13.

<sup>&</sup>lt;sup>3</sup> See GAO *Schedule Assessment Guide: Best Practices for Project Schedules,* GAO-16-89G, Best Practice 2, "Sequencing All Activities," subsection "Using Date Constraints," December 2015, p. 41 of 224.



## Figure 3-1: Simple As-Planned P6 Bar Chart

#### Schedule with No Constraints

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint	m									
7						Float				Date					20	21				12052111102
											Ш	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		146	146	01-Apr-21	21-0ct-21		01-Apr-21	21-Oct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		0	01-Apr-21													
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	0	01-Apr-21	21-Apr-21				-								
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	0	22-Apr-21	10-Jun-21					-	_						
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	0	11-Jun-21	02-Sep-21							-					1
ACTE	Required-On-Site (ROS)	1	1	03-Sep-21	03-Sep-21	0	03-Sep-21	03-Sep-21									4	1		
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-Oct-21	0	03-Sep-21	14-0ct-21									Ģ	_		
ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	
ACT H	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											•	2
		-									16									

In Figure 3-2 below, a 16 August 2021 mandatory start constraint was applied to ACT E, "Required-On-Site (ROS)." The imposed mandatory start constraint forced ACT E's early and late dates to be 16 August 2021. When compared to the 3 September 2021 original forecasted start and finish date, ACT E's 16 August 2021 mandatory start constraint date is 14 workdays or 18 calendar days earlier than 3 September 2021, and ACT E's total float value is artificially forced to be zero workdays.

#### Figure 3-2: Simple As-Planned Bar Chart with a Mandatory Start Constraint

Schedule with Mandatory Start Constraint on ACT E

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint										
7						Float				Date					2	021				14000 10
											Ш	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		132		01-Apr-21	01-0ct-21		12-Mar-21	21-0ct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21						•							
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21				-								
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					-							
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21						1	-	-				
ACT E	Required-On-Site (ROS)	1	1	16-Aug-21*	16-Aug-21	0	16-Aug-21	16-Aug-21	Mandatory Start	16-Aug-21							-			
ACT F	Installation/Construction and Precommissioning	30	30	16-Aug-21	24-Sep-21	14	03-Sep-21	14-0ct-21									L=	-		
ACT G	Prepare System(s) for Startup	5	5	27-Sep-21	01-Oct-21	14	15-Oct-21	21-Oct-21										-	1	
ACT H	Project Complete - Finish Milestone	0	0		01-Oct-21	14		21-Oct-21											-	

As shown above, ACT E's immediate predecessor, ACT D, "Fabrication/Delivery," has a calculated early finish date of 2 September 2021. Based on early dates, it is reasonable to conclude that ACT E cannot start any earlier than 3 September 2021, which is the next day after ACT D's early finish date of 2 September 2021. Table 3-1 highlights the interrupted logic problem between ACT D and ACT E.



Activity ID	Description	Logic Link	OD in Workdays	Early Start Date	Early Finish Date	Total Float in Workdays	Applied Constraint
ACT D	Fabrication/Delivery		60	11JUN21	02SEP21	-14	
	Logic Link between ACT D and ACT E	Finish-to-Start with zero-day lag ( <i>i.e.</i> , FS 0)					
ACT E	Required-On-Site (ROS)		1	16AUG21	16AUG21	0	Mandatory Start of 16AUG21

 Table 3-1: Problem Created between ACT D and ACT E Due to

 a Mandatory Start Constraint Applied to ACT E

The mandatory start constraint applied to ACT E overrides the predecessor finish-to-start logic link from the ACT D fabrication and delivery work. The mandatory start constraint permits ACT E to start on 16 August 2021, even though the delivery activity will not occur until 2 September 2021. How is it possible to install equipment when the equipment is forecasted to be delivered 14 workdays later? This does not make logical sense.

In Figure 3-2 above, the mandatory start constraint applied to ACT E also affects the total float values of ACT E's predecessor logic chain. The late finish date of the fabrication and delivery predecessor ACT D is calculated to be 13 August 2021. When comparing ACT D's forecasted 2 September 2021 early finish date to its 13 August 2021 forecasted late finish date, ACT D's total float value is negative 14 workdays. In fact, ACT E's entire predecessor chain shows negative 14 workdays of total float directly caused by the 16 August 2021 mandatory start constraint that was applied to ACT E.

In contrast, the forecasted dates and float values to ACT E's successor logic chain are affected differently. For example, the early start date of the immediate successor ACT F, "Installation/ Construction and Precommissioning," is forecasted to start on 16 August 2021, which is the same day as ACT E's 16 August 2021 mandatory start constraint date.<sup>4</sup> ACT F's forecasted 16 August 2021 early start date and 24 September 2021 early finish date are 14 workdays earlier than its original 3 September 2021 late start date and 14 October 2021 late finish date as shown in Figure 3-1. The difference in early and late dates for ACT F shows available float of 14 workdays. Table 3-2 highlights the positive total float generated between ACT E and ACT F.

<sup>&</sup>lt;sup>4</sup> The logic link between ACT E and its immediate successor ACT F is start-to-start ("SS") with a zero-day lag.



Activity ID	Description	Logic Link	OD in Workdays	Early Start Date	Early Finish Date	Total Float in Workdays	Applied Constraint
ACT E	Required-On-Site (ROS)		1	16AUG21	16AUG21	0	Mandatory Start of 16AUG21
	Logic Link between ACT E and ACT F	Start-to-Start with zero- day lag ( <i>i.e.</i> , SS 0)					
ACT F	Installation/Construction and Precommissioning		30	16AUG21	24SEP21	14	

# Table 3-2: Positive Float Generated between ACT E and ACT F Due to a Mandatory Start Constraint Applied to ACT E

In fact, each of ACT E's successor logic chain work activities (*i.e.*, ACTs F, G, and H) shows 14 workdays of positive float. This is inconsistent with the negative 14 workdays of float calculated for ACT E's predecessor logic chain activities (*i.e.*, ACTs A, B, C, and D). Figure 3-3 is a graphical comparison of the schedule with no constraints and the schedule with the applied mandatory start constraint.

## Figure 3-3: Comparison of Simple As-Planned P6 Bar Chart to Mandatory Start Constraint

#### Schedule with No Constraints

Activ	ity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint										
	1						Float				Date	lh	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
-	Total		146	146	01-Apr-21	21-Oct-21	0	01-Apr-21	21-0ct-21												
	ACTA	Start Project - Start Milestone	0	0	01-Apr-21		0	01-Apr-21													
	ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	0	01-Apr-21	21-Apr-21				-								
	ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	0	22-Apr-21	10-Jun-21					-	-						
	ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	0	11-Jun-21	02-Sep-21							-	-	-			
	ACTE	Required-On-Site (ROS)	1	1	03-Sep-21	03-Sep-21	0	03-Sep-21	03-Sep-21									-	1		
	ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-Oct-21	0	03-Sep-21	14-Oct-21									9	_	٢	
	ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	
	ACT H	Project Complete - Finish Milestone	0	0		21-Oct-21	0		21-0ct-21											٠	-

#### Schedule with Mandatory Start Constraint on ACT E

Activity ID	C Activity Name	OD	RD	Start	Finish	Total Float	Late Start	Late Finish	Constraint Type	Constraint				2	021		25		
						Tiour				Dute	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
∎ Tota		132	132	01-Apr-21	01-Oct-21	14	12-Mar-21	21-0ct-21											
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21												
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21			-								
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21				-							
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21						-					
ACTE	Required-On-Site (ROS)	1	1	16-Aug-21*	16-Aug-21	0	16-Aug-21	16-Aug-21	Mandatory Start	16-Aug-21						1			
ACT F	Installation/Construction and Precommissioning	30	30	16-Aug-21	24-Sep-21	14	03-Sep-21	14-0ct-21								╘╼═	-		
ACT G	Prepare System(s) for Startup	5	5	27-Sep-21	01-Oct-21	14	15-Oct-21	21-0ct-21									L={	i	
ACT H	Project Complete - Finish Milestone	0	0		01-Oct-21	14		21-0ct-21										7	



The 16 August 2021 mandatory start constraint date that is applied to ACT E causes its predecessor logic chain to have negative 14 workdays of float, while ACT E's successor logic chain has 14 workdays of available float. The mandatory start constraint on ACT E artificially accelerates the installation, construction, precommissioning, startup, and overall completion work by 14 workdays. Based on early dates, the schedule calculates a 1 October 2021 overall completion date per ACT H, which is questionable given the fact that ACT E should not be able to start until its immediate predecessor ACT D is complete on 2 September 2021.

## 3.1 RECOMMENDED ALTERNATIVES TO MANDATORY START CONSTRAINTS

A preferable alternative to a mandatory start constraint is a constraint type that enforces an imposed start date but also maintains logic integrity even if predecessor activities have forecasted early dates earlier or later than the mandatory start constraint date. Within the P6 scheduling program, the constraint types that meet this definition are the start-on and start-on-or-before constraint types, which are summarized in Table 3-3 below.

Constraint Type	Constraint Definition <sup>5</sup>
Start-On Constraint	A restriction you place on an activity by imposing a start date. The start on constraint can delay an early start or accelerate a late start to satisfy the imposed date. Unlike the mandatory start constraint, which can violate the network logic, this constraint protects it.
Start-On- Or-Before Constraint	A restriction you impose on an activity that limits the latest date it can start. When calculating a schedule, the start on or before constraint is used in the backward pass only if the calculated late start date will be later than the imposed date. This constraint may decrease total float. It only affects late dates.

	Table 3-3:	Alternate	Start	Constraint	Types	Defined	in	<b>P6</b>
--	------------	-----------	-------	------------	-------	---------	----	-----------

Both the start-on and start-on-or-before constraints restrict the start of an activity to the specified start constraint date. Yet, if a predecessor's early dates are later than the start constraint date (*i.e.*, the predecessor is delayed), then the early dates for the activity containing either a start-on or a start-on-or-before constraint are driven by the delayed predecessor's early dates, thereby maintaining the logic integrity. Figure 3-4 displays alternative start constraint types on ACT E by using start-on and start-on-or-before constraints.

<sup>&</sup>lt;sup>5</sup> Definitions for both start-on and start-on-or-before constraints were obtained from Oracle Primavera P6 Professional Help Version 21.



## Figure 3-4: Alternative Start Constraint on ACT E

#### Schedule with Start-On Constraint Alternative on ACT E

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint										
7						Float				Date				· · · · · · · · · · · · · · · · · · ·	. 2	021				
3						1.000	2				Ц	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		146	146	01-Apr-21	21-0ct-21		12-Mar-21	21-0ct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21						-							
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21				-								
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					-							
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21							-	-	-			
ACT E	Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-14	16-Aug-21	16-Aug-21	Start On	16-Aug-21							5	1		
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	0	03-Sep-21	14-0ct-21									Ģ			
ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	
ACTH	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											+	2

#### Schedule with Start-On-Or-Before Constraint Alternative on ACT E

ctivity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint										
7						Float				Date			92	<u>.</u>	2	021	2/2		- 20	10
											ЦЦ	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
otal		146	146	01-Apr-21	21-0ct-21		12-Mar-21	21-0ct-21												
CTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21	-					+							
CTB	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21				<b>L</b>								
CTC	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					Law .	_						
CTD	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21							-	-				
CTE	Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-14	16-Aug-21	16-Aug-21	Start On or Before	16-Aug-21								-		
CT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-Oct-21	0	03-Sep-21	14-0ct-21										-	-	
CTG	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	
CTH	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											•	-
	CTA CTA CTB CTC CTD CTE CTF CTG CTH	Activity Name           CTA         Start Project - Start Milestone           CTA         Start Project - Start Milestone           CTB         Engineering           CTC         Procurement           CTD         Fabrication/Delivery           CTE         Required-On-Ste (ROS)           CTF         Installation/Construction and Precommissioning           CT G         Prepare System(s) for Startup           CT H         Project Complete - Finish Milestone	Activity Name         OD           otal         146           CTA         Start Project - Start Milestone         0           CTB         Engineering         15           CTC         Procurement         36           CTD         Fabrication/Delivery         60           CTE         Required-On-Site (ROS)         1           CTF         Instalation/Construction and Precommissioning         30           CT G         Propeare System(s) for Startup         5           CT H         Project Complete - Finish Milestone         0	Activity Name         OD         RD           otal         146         146         146           CTA         Start Project - Start Milestone         0         0           CTB         Engineering         15         15         15           CTC         Procurement         36         36         60         60           CTE         Required-On-Ste (ROS)         1         1         1           CTF         Installation/Construction and Precommissioning         30         30           CT G         Project Complete - Finish Milestone         0         0	Activity Name         OD         RD         Start           otal         146         146         01-Apr-21           CTA         Start Project - Start Milestone         0         0         01-Apr-21           CTB         Engineering         15         15         01-Apr-21           CT Procurement         36         36         22-Apr-21           CT Procurement         36         36         23-Apr-21           CT E         Required-On-Site (ROS)         1         1         03-Sep-21*           CT F         Installation/Construction and Precommissioning         30         30         03-Sep-21           CT G         Processis for Startup         5         15-Oct-21         Startup           CT H         Project Complete - Finish Milestone         0         0	Activity Name         OD         RD         Start         Finish           ottal         146         146         01-Apr-21         21-Oct-21           CTA         Start Project - Start Miestone         0         0         01-Apr-21         21-Oct-21           CTA         Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21           CTB         Engineering         15         15         01-Apr-21         21-Apr-21           CT Procurement         36         36         22-Apr-21         10-Jun-21           CT E         Required-On-Ste (ROS)         1         1         03-Sep-21*         03-Sep-21           CT F         Instalaton/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21           CT G         Prepare System(s) for Startup         5         15-Oct-21         21-Oct-21         21-Oct-21           CT H         Project Complete - Finish Miestone         0         0         21-Oct-21         21-Oct-21	Activity Name         OD         RD         Start         Finish         Total Float           otal         146         146         01-Apr-21         21-Oct-21         0           CTA         Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         -14           CTB         Engineering         15         15         01-Apr-21         21-Apr-21         -14           CT Procurement         36         36         22-Apr-21         10-Jun-21         -14           CT D         Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21         -14           CT E         Required-On-Site (ROS)         1         1         03-Sep-21         03-Sep-21         -14           CT F         Installation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         0           CT G         Prepare System(s) for Startup         5         15-Oct-21         21-Oct-21         0           CT H         Project Complete - Finish Milestone         0         0         21-Oct-21         0	Activity Name         OD         RD         Start         Finish         Total Float         Late Start           otal         146         146         01-Apr.21         21-Oct.21         0         12-Mar-21           CTA         Start Project - Start Milestone         0         0         01-Apr.21         -14         12-Mar-21           CTB         Engineering         15         15         01-Apr.21         -14         12-Mar-21           CT Procurement         36         36         22-Apr.21         10-Jun-21         -14         02-Apr.21           CT Procurement         36         36         22-Apr.21         03-Sep-21         -14         18-Aug-21           CT Procurement         36         36         03-Sep-21         03-Sep-21         -14         18-Aug-21           CT E         Required-On-Site (ROS)         1         1         03-Sep-21         -14         18-Aug-21           CT F         Instalation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         0         03-Sep-21           CT G         Prepare System(s) for Startup         5         5         15-Oct-21         0         15-Oct-21         0         15-Oct-21 <t< td=""><td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish           ottal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21           CTA         Start Project - Start Milestone         0         0         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21           CTA         Start Project - Start Milestone         0         0         01-Apr-21         21-Apr-21         14         12-Mar-21         01-Apr-21           CTB         Engineering         15         15         01-Apr-21         10-Lun-21         14         12-Apr-21         21-May-21           CT Procurement         36         66         22-Apr-21         14-Un-21         13-Aug-21         13-Aug-21           CT E         Required-On-Site (ROS)         1         1         03-Sep-21         -14         16-Aug-21         16-Aug-21           CT F         Installation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         0         03-Sep-21         14-Oct-21           CT Project Complete - Finish Milestone         0         0         21-Oct-21         0         15-Oct-21</td></t<> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type           otal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         21-Oct-21&lt;</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         146         01-Apr:21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         01-Apr:21         21-Oct-21         0         12-Mar-21         01-Apr:21         0         12-Mar-21         0         146         02-Apr:21         14-Mar-21         01-Apr:21         0         0         0         12-Mar-21         0         146         12-Mar-21         0         14-Mar-21         0         146         146         0         140         14-Mar-21         0         14-Mar-21         14-Mar-21         14</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Type           ottal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         0         0         0         0         0         0         12-Mar-21         21-Oct-21         0</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         Date         Date           CTA         Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         0         Advity Name           CTA         Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         01-Apr-21         0         Constraint         Date         Da</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           otal         146         148         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         1         Image: Apr-21         Image: Apr-21</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         01-Apr.21         21-Oct-21         0         12-Mar-21         21-Oct-21         Image: Constraint Type         Date         Image: Constraint Type         Image: Constraint Type</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         01-Apr.21         21-Oct-21         0         12-Mar.21         21-Oct-21         Image: Constraint Type         Date         Image: Constraint Type         Image: Constraint Type</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons</td> <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons</td>	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish           ottal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21           CTA         Start Project - Start Milestone         0         0         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21           CTA         Start Project - Start Milestone         0         0         01-Apr-21         21-Apr-21         14         12-Mar-21         01-Apr-21           CTB         Engineering         15         15         01-Apr-21         10-Lun-21         14         12-Apr-21         21-May-21           CT Procurement         36         66         22-Apr-21         14-Un-21         13-Aug-21         13-Aug-21           CT E         Required-On-Site (ROS)         1         1         03-Sep-21         -14         16-Aug-21         16-Aug-21           CT F         Installation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         0         03-Sep-21         14-Oct-21           CT Project Complete - Finish Milestone         0         0         21-Oct-21         0         15-Oct-21	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type           otal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         21-Oct-21<	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         146         01-Apr:21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         01-Apr:21         21-Oct-21         0         12-Mar-21         01-Apr:21         0         12-Mar-21         0         146         02-Apr:21         14-Mar-21         01-Apr:21         0         0         0         12-Mar-21         0         146         12-Mar-21         0         14-Mar-21         0         146         146         0         140         14-Mar-21         0         14-Mar-21         14-Mar-21         14	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Type           ottal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         21-Oct-21         0         12-Mar-21         0         0         0         0         0         0         12-Mar-21         21-Oct-21         0	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         146         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         Date         Date           CTA         Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         0         Advity Name           CTA         Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         01-Apr-21         0         Constraint         Date         Da	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           otal         146         148         01-Apr-21         21-Oct-21         0         12-Mar-21         21-Oct-21         1         Image: Apr-21         Image: Apr-21	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         01-Apr.21         21-Oct-21         0         12-Mar-21         21-Oct-21         Image: Constraint Type         Date         Image: Constraint Type         Image: Constraint Type	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Date           otal         146         01-Apr.21         21-Oct-21         0         12-Mar.21         21-Oct-21         Image: Constraint Type         Date         Image: Constraint Type         Image: Constraint Type	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Cons

Both the 16 August 2021 start-on and start-on-or-before constraints affect only the late start date on ACT E instead of its early start date. As a result, ACT E's 3 September 2021 early start date is driven by the 2 September 2021 early finish date of its immediate predecessor ACT D. Even though ACT E's start-on and start-on-or-before constraint date is 16 August 2021, which is causing ACT E to have negative 14 calendar days of total float, the logic link between ACT D and ACT E is accurately maintained.<sup>6</sup>

Moreover, the early dates for ACT E's successor activities are also driven by ACT E's correctly calculated 3 September 2021 early start date. Except for the negative 14 workdays of total float for activities ACT A through ACT E, the forecasted early dates for ACT E's successor activities ACT F, ACT G, and ACT H are the same forecasted early dates and late dates compared to the schedule free of all constraints. Figure 3-5 is a summary comparison between a schedule with no constraints and a schedule using start-on and start-on-or-before constraints applied to ACT E.

<sup>&</sup>lt;sup>6</sup> The logic link between ACT E and its immediate predecessor ACT D is finish-to-start ("FS") with a zero-day lag.



## Figure 3-5: Comparison of Schedules Using Alternate Start Constraints on ACT E

#### Schedule with No Constraints

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint	1									
1						Float				Date		<u></u>		unos s	2	021		100000		Name and
												Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		146	146	01-Apr-21	21-0ct-21		01-Apr-21	21-0ct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		0	01-Apr-21					12	•							
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	0	01-Apr-21	21-Apr-21				-								12 13
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	0	22-Apr-21	10-Jun-21					-	-						1 S
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	0	11-Jun-21	02-Sep-21							-	-		•		1
ACT E	Required-On-Site (ROS)	1	1	03-Sep-21	03-Sep-21	0	03-Sep-21	03-Sep-21									5	1		
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	0	03-Sep-21	14-0ct-21										_		
ACT G	Prepare System(s) for Startup	5	5	15-0ct-21	21-0ct-21	0	15-0ct-21	21-0ct-21											-	1) S
ACT H	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											+	2
																				8 8

#### Schedule with Start-On Constraint Alternative on ACT E

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint											
7						Float				Date		310 04			2	021		an e	100000000	2010-0	
											Ш	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	
Total		146	146	01-Apr-21	21-0ct-21		12-Mar-21	21-0ct-21													
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21						8 i								
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21				-									
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					-								
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21							-	-	-	•		1	
ACT E	Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-14	16-Aug-21	16-Aug-21	Start On	16-Aug-21							4	-			
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	0	03-Sep-21	14-0ct-21									Ģ		Г		
ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	1	
ACT H	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											٠	•	

#### Schedule with Start-On-Or-Before Constraint Alternative on ACT E

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint	ÍΤ.									
7		00		oun	1 milen	Float	Luis cluit	Cuto ( minori	conclumn type	Date					2	021				
						1.000				S1502	ЦЦ	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		146	146	01-Apr-21	21-0ct-21		12-Mar-21	21-0ct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21						•							
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21				L,	-							
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					-							
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21						1	-	-		•		
ACT E	Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-14	16-Aug-21	16-Aug-21	Start On or Before	16-Aug-21							ſ	1		
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-Oct-21	0	03-Sep-21	14-0ct-21									L			
ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-0ct-21	0	15-Oct-21	21-Oct-21											-	
ACT H	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											٠	-

Although ACT E and its predecessor logic chain of work activities show negative 14 workdays of total float when using start-on and start-on-or-before constraints, the schedule logic is preserved with correctly calculated forecasted early dates based on predecessor logic. The forecasted early dates are the same forecasted dates as calculated in the schedule with no constraints. Based on the above, start-on and start-on-or-before constraints are more reasonable constraint alternatives compared to the more restrictive and less flexible mandatory start constraint.



## 4. PROBLEMS WITH MANDATORY FINISH CONSTRAINTS

Similar to a mandatory start constraint, a mandatory finish constraint is a date constraint applied to an activity's finish. It sets an activity's early finish date and late finish date equal to a specified mandatory finish constraint date, and its total float value is set to zero. When a schedule is calculated, the mandatory finish constraint date is used irrespective of schedule logic. A mandatory finish constraint directly affects predecessor activity late dates that are linked to the activity with a mandatory finish constraint. Further, a mandatory finish constraint affects the constraint affects the constraint activity's successor activity early dates.

All predecessor logical relationships to the mandatory finish constrained activity are ignored even if its logical predecessor activity should push it beyond the constrained date. To demonstrate this problem, a mandatory finish constraint was added to the schedule that also contained a mandatory start date on ACT E, as referenced earlier in Figure 3-2. The finish of ACT G, "Prepare System(s) for Startup," was date constrained on 18 September 2021 by a mandatory finish constraint date.

After the schedule is recalculated, the inclusion of a mandatory finish constraint further worsens and disrupts the logic flow among work activities along the logic chain, and the reliability of forecasted dates becomes further compromised. Figure 4-1 below is a graphical comparison of the schedule with only a mandatory start constraint on ACT E compared to a schedule that contains both the mandatory start constraint on ACT E and a mandatory finish constraint to the finish of ACT G.



### Figure 4-1: Comparison of Simple As-Planned P6 Bar Chart with Mandatory Finish Constraint

#### Schedule with Mandatory Start Constraint on ACT E

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint											
1					100 - 100 M	Float		0.000		Date	IC.					2021					
	- e		-			A CONTRACT OF	4				Ш	Mar	Apr	May	Ju	in	Jul	Aug	Sep	Oct	Nov
<ul> <li>Total</li> </ul>		132		01-Apr-21	01-Oct-21		12-Mar-21	21-Oct-21													
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-14	12-Mar-21						+								
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-14	12-Mar-21	01-Apr-21			111	-									
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-14	02-Apr-21	21-May-21					-								
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-14	24-May-21	13-Aug-21							-		_				
ACT E	Required-On-Site (ROS)	1	1	16-Aug-21*	16-Aug-21	0	16-Aug-21	16-Aug-21	Mandatory Start	16-Aug-21								1			
ACT F	Installation/Construction and Precommissioning	30	30	16-Aug-21	24-Sep-21	14	03-Sep-21	14-0ct-21										L=[	7		
ACT G	Prepare System(s) for Startup	5	5	27-Sep-21	01-Oct-21	14	15-Oct-21	21-Oct-21											-0		
ACT H	Project Complete - Finish Milestone	0	0		01-Oct-21	14		21-0ct-21												-	
N.S.		-																			

#### Schedule with Mandatory Start Constraint on ACT E & Mandatory Finish Constraint on ACT G

| Activity Name                                     | OD  | RD  | Start  | Finish  | Total  | Late Start   | Late Finish   | Constraint Type   | Constraint  |   
   
  |  
   |   |  |   |  
   |   |   |   |   
   |
|---|---|---|--|---|--|--|---|---|---
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--|---|--|---
--|---
---|---|---|
|   |   |   |  |   | Float  |  | and the second second   |   | Date  | 1   
   
  |  
   | 1.4   | 1.00   | 1 1 1   | 2021   
   | 1.4.4   | 1.0   | 1.0.1   | L March   
   |
|   | 127   | 127   | 01-Apr-21  | 24-Sep-21   | 19   | 12-Mar-21  | 21-0cl-21   |   |   |   
   
  | Mar  
   | Apr   | Мау  | Jun   | Jui  
   | Aug   | Sep   | Uct   | NOV   
   |
| Start Project - Start Milestone                   | 0   | 0   | 01-Apr-21  |   | -14  | 12-Mar-21  |   |   |   |   
   
  |  
   | +   |  |   |  
   |   |   |   |   
   |
| Engineering                                       | 15  | 15  | 01-Apr-21  | 21-Apr-21   | -14  | 12-Mar-21  | 01-Apr-21   |   |   |   
   
  | Ģ  
   |   |  |   |  
   |   |   |   |   
   |
| Procurement                                       | 36  | 36  | 22-Apr-21  | 10-Jun-21   | -14  | 02-Apr-21  | 21-May-21   |   |   |   
   
  |  
   | -   | -  |   |  
   |   |   |   |   
   |
| Fabrication/Delivery                              | 60  | 60  | 11-Jun-21  | 02-Sep-21   | -14  | 24-May-21  | 13-Aug-21   |   |   |   
   
  |  
   |   |  | -   | -  
   | -   |   |   |   
   |
| Required-On-Site (ROS)                            | 1   | 1   | 16-Aug-21*   | 16-Aug-21   | 0  | 16-Aug-21  | 16-Aug-21   | Mandatory Start   | 16-Aug-21   |   
   
  |  
   |   |  |   |  
   | 1   | 1   |   |   
   |
| Installation/Construction and<br>Precommissioning | 30  | 30  | 16-Aug-21  | 24-Sep-21   | -10  | 02-Aug-21  | 10-Sep-21   |   |   |   
   
  |  
   |   |  |   |  
   | -   | -   |   |   
   |
| Prepare System(s) for Startup                     | 5   | 5   | 13-Sep-21  | 17-Sep-21*  | 0  | 13-Sep-21  | 17-Sep-21   | Mandatory Finish  | 18-Sep-21   |   
   
  |  
   |   |  |   |  
   |   | -   | 1   |   
   |
| Project Complete - Finish Milestone               | 0   | 0   |  | 17-Sep-21   | 24   |  | 21-0ct-21   |   |   |   
   
  |  
   |   |  |   |  
   |   | +   | 1   |   
   |
|   | Activity Name Start Project - Start Milestone Engineering Procurement Fabrication/Delivery Required-On-Ste (ROS) Installation/Construction and Precommissioning Prepare System(s) for Startup Project Complete - Finish Milestone | Activity Name     OD       Start Project - Start Miestone     0       Engineering     15       Procurement     36       Fabrication/Delivery     60       Required-On-Site (ROS)     1       Installation/Construction and<br>Precommissioning     30       Preamer (s) startup     5       Project Complete - Finish Milestone     0 | Activity Name         OD         RD           Image: Activity Name         0         RD           Start Project - Start Miestone         0         0           Engineering         15         15           Procurement         36         36           Required-On-Site (ROS)         1         1           Installation/Construction and<br>Prepare System(s) for Startup         5         5           Project Complete - Finish Milestone         0         0 | Activity Name         OD         RD         Start           127         127         01-Apr-21           Start Project - Start Miestone         0         0         01-Apr-21           Engineering         15         15         01-Apr-21           Procurement         36         38         22-Apr-21           Fabrication/Delivery         60         60         11-Jun-21           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21           Procementsioning         5         5         13-Sep-21           Project Complete - Finish Miestone         0         0         0 | Activity Name         OD         RD         Start         Finish           127         127         01-Apr-21         24-Sep-21           Start Project - Start Miestone         0         0         01-Apr-21         24-Sep-21           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21           Required-On-Site (ROS)         1         1         16-Aug-21*         16-Aug-21           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21         24-Sep-21           Project Complete - Finish Miestone         0         0         17-Sep-21         17-Sep-21 | Activity Name         OD         RD         Start         Finish         Total<br>Float           127         127         01-Apr-21         24-Sep-21         19           Start Project - Start Miestone         0         0         01-Apr-21         -14           Engineering         15         01-Apr-21         121-Apr-21         -14           Procurement         36         36         22-Apr-21         10-Jun-21         -14           Required-On-Ste (ROS)         1         1         16-Aug-21*         16-Aug-21         0           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21         24-Sep-21         -10           Project Complete - Finish Miestone         0         0         17-Sep-21         17-Sep-21         24 | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21           Procurement         36         36         22-Apr-21         10-Jun-21         -14         12-Mar-21           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21         -14         24-Mar-21           Required-On-Ster (ROS)         1         1         16-Aug-21*         16-Aug-21         0         16-Aug-21           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21         17-Sep-21         -10         02-Aug-21           Project Complete - Finish Milestone         0         0         0         13-Sep-21         17-Sep-21         24 | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         01-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21         -14         02-Apr-21         01-Apr-21           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21         14         24-May-21         13-Aug-21           Required-On-Ste (ROS)         1         1         16-Aug-21*         16-Aug-21         16-Aug-21         16-Aug-21           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21         17-Sep-21*         0         13-Sep-21         17-Sep-21           Project Complete - Finish Milestone         0         0         0         17-Sep-21         24         24         21-Oct-21 | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type           Image: Constraint | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Constraint Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         - <td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           127         127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Divertion         <t< td=""><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type         Constraint Type         Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21         -14         02-Apr-21         21-May-21         Fabrication/Delivery         Fabrication/Delivery         60         60         11-Jun-21         0.14         24-May-21         13-Aug-21         Fabrication/Delivery         Fabrication/Delivery         16-Aug-21         16-Aug-21         16-Aug-21         Mandatory Start         16-Aug-21           Installation/Construction and<br/>Precommissioning         30         30         16-Aug-21         24-Sep-21         10         02-Aug-21         Mandatory Finish         18-</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           Image: Constraint Start         127         127         127         01-Apr-21         24-Sep-21         19         12.Mar-21         21-Oct-21         Image: Constraint Type         Constraint Type         Image: Constraint Type           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         14         12.Mar-21         01-Apr-21         Image: Constraint Type         Constraint Type</td></t<><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         11         12-Mar-21         21-Oct-21         Image: Constraint Type         Date           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         Image: Constraint Type         Constraint Type         Date           Procurement         36         36         22-Apr-21         10-Jun-21         -14         12-Mar-21         01-Apr-21         Image: Constraint Type         Constraint Type</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Start         Late Start         Late Start         Late Finish         Constraint Type         Constraint Type<td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Cons</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Cons</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type         Constraint Type         Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Procurement         36         36         22-Apr-21         10-Jun-21         14         24-May-21         13-Aug-21         Mandatory Start         16-Aug-21         Installation/Construction and<br/>Precommissioning         1         16-Aug-21         24-Sep-21         10         02-Aug-21</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Cons</td></td></td> | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           127         127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Divertion         Divertion <t< td=""><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type         Constraint Type         Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21         -14         02-Apr-21         21-May-21         Fabrication/Delivery         Fabrication/Delivery         60         60         11-Jun-21         0.14         24-May-21         13-Aug-21         Fabrication/Delivery         Fabrication/Delivery         16-Aug-21         16-Aug-21         16-Aug-21         Mandatory Start         16-Aug-21           Installation/Construction and<br/>Precommissioning         30         30         16-Aug-21         24-Sep-21         10         02-Aug-21         Mandatory Finish         18-</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           Image: Constraint Start         127         127         127         01-Apr-21         24-Sep-21         19         12.Mar-21         21-Oct-21         Image: Constraint Type         Constraint Type         Image: Constraint Type           Start Project - 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Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Procurement         36         36         22-Apr-21         10-Jun-21         14         24-May-21         13-Aug-21         Mandatory Start         16-Aug-21         Installation/Construction and<br/>Precommissioning         1         16-Aug-21         24-Sep-21         10         02-Aug-21</td><td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Cons</td></td> | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type         Constraint Type         Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         -14         12-Mar-21         21-Oct-21         Date         Date           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21         -14         02-Apr-21         21-May-21         Fabrication/Delivery         Fabrication/Delivery         60         60         11-Jun-21         0.14         24-May-21         13-Aug-21         Fabrication/Delivery         Fabrication/Delivery         16-Aug-21         16-Aug-21         16-Aug-21         Mandatory Start         16-Aug-21           Installation/Construction and<br>Precommissioning         30         30         16-Aug-21         24-Sep-21         10         02-Aug-21         Mandatory Finish         18- | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           Image: Constraint Start         127         127         127         01-Apr-21         24-Sep-21         19         12.Mar-21         21-Oct-21         Image: Constraint Type         Constraint Type         Image: Constraint Type           Start Project - 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Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Procurement         36         36         22-Apr-21         10-Jun-21         14         24-May-21         13-Aug-21         Mandatory Start         16-Aug-21         Installation/Construction and<br/>Precommissioning         1         16-Aug-21         24-Sep-21         10         02-Aug-21</td> <td>Activity Name         OD         RD         Start         Finish         Total<br/>Float         Late Start         Late Finish         Constraint Type         Cons</td> | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Cons | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Cons | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type         Constraint Type         Date           127         127         01-Apr-21         24-Sep-21         19         12-Mar-21         21-Oct-21         Date         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Start Project - Start Miestone         0         0         01-Apr-21         21-Apr-21         01-Apr-21         01-Apr-21         0         Activity Name         Mar         Apr         May         Jun         Jul         Aug         Sep           Procurement         36         36         22-Apr-21         10-Jun-21         14         24-May-21         13-Aug-21         Mandatory Start         16-Aug-21         Installation/Construction and<br>Precommissioning         1         16-Aug-21         24-Sep-21         10         02-Aug-21 | Activity Name         OD         RD         Start         Finish         Total<br>Float         Late Start         Late Finish         Constraint Type         Cons |

The applied mandatory finish constraint causes ACT G's forecasted early and late dates both to be artificially set to 13 September 2021 and 17 September 2021, respectively. Both the early and late dates for ACT G are the same. Thus, ACT G's total float value is set to zero. Moreover, the imposed mandatory finish constraint on ACT G decouples the predecessor finish-to-start logic link from its immediate predecessor ACT F, "Installation/Construction and Precommissioning." Table 4-1 underscores the illogical work sequence created between ACT F and ACT G.



Activity ID	Description	Logic Link	OD in Workdays	Early Start Date	Early Finish Date	Total Float in Workdays	Applied Constraint
ACT F	Installation/Construction and Precommissioning		30	16AUG21	24SEP21	-10	
	Logic Link between ACT F and ACT G	Finish-to- Start with zero-day lag ( <i>i.e.</i> , FS 0)					
ACT G	Prepare System(s) for Startup		5	13SEP21	17SEP21 <sup>7</sup>	0	Mandatory Finish of 18SEP21

# Table 4-1: Problem Created between ACT F and ACT G Due to Mandatory Finish Constraint Applied to ACT G

Although ACT G's immediate predecessor ACT F has a 24 September 2021 forecasted early finish date, the mandatory finish applied to ACT G allows ACT G to start and finish before the finish of ACT F. However, it is not possible to start and finish the work needed for preparation of systems for startup contained in ACT G when the installation/construction and precommissioning scope within ACT F is forecasted to be completed seven calendar days later than the finish of ACT G.

In addition, the mandatory finish constraint date improperly affects the forecasted date and float value of ACT G's immediate successor ACT H, "Project Complete – Finish Milestone." Due to a finish-to-finish logic link from the finish of ACT G to ACT H, ACT H is forecasting a 17 September 2021 early finish date, which is the same date as the finish for ACT G. Relative to the unconstrained as-planned schedule, as shown in Figure 3-1, forecasted to finish on 21 October 2021, the constrained schedule calculates a positive total float value of 24 workdays for ACT H. To further illustrate the illogical work sequences imposed by the mandatory start and finish constraints, Table 4-2 summarizes the forecasted dates and total float values calculated among ACTs F, G, and H.

<sup>&</sup>lt;sup>7</sup> The mandatory finish constraint date was applied to the non-workday of Saturday, 18 September 2021. Thus, the P6 program used the prior workday of Friday, 17 September 2021, for ACT G's forecasted finish date.



Activity ID	Description	Logic Link	OD in Workdays	Early Start Date	Early Finish Date	Total Float in Workdays	Applied Constraint
ACT F	Installation/Construction and Precommissioning		30	16AUG21	24SEP21	-10	
	Logic Link between ACT F and ACT G	Finish-to- Start with zero-day lag ( <i>i.e.</i> , FS 0)					
ACT G	Prepare System(s) for Startup		5	13SEP21	17SEP21	0	Mandatory Finish of 18SEP21
	Logic Link between ACT G and ACT H	Finish-to- Finish with zero-day lag ( <i>i.e.</i> , FF 0)					
ACT H	Project Complete – Finish Milestone		0		17SEP21	24	

### Table 4-2: Forecasted Dates and Float Values Calculated between ACT F, ACT G, and ACT H

As shown in the table above, the imposed 18 September 2021 mandatory finish constraint date that was applied to ACT G creates several problems for the ACT F, G, and H logic chain. First, all three activities have three differing total values. ACT F has a total float value of negative 10 workdays. ACT G is showing zero total float, while its successor ACT H has 24 workdays of available total float. The total float values for these three logically sequenced activities should be consistent. The calculated total float values are inconsistent and illogical.

Second, the overall project completes earlier than the completion of predecessor work, which is not possible. ACT H's early finish date is 17 September 2021, which is seven calendar days earlier than the early finish of the installation and precommissioning ACT F. It is not reasonable to forecast the overall completion date a week earlier than required predecessor work.

Last, project stakeholders who are unfamiliar with CPM details or effects from imposed mandatory constraints within the schedule may mistakenly conclude that the overall project will finish early. When comparing the forecasted 21 October 2021 overall finish date from the schedule without mandatory constraints (*i.e.*, Figure 3-1) to the forecasted 17 September 2021 overall finish date as noted for ACT H in Table 4-2, a project stakeholder may incorrectly believe overall finish can be completed 34 calendar days early (*i.e.*, 21 October 2021 versus 17 September 2021). Project stakeholder planning and financial decisions may be inappropriately based on an unachievable early completion forecast of 17 September 2021, due to the misuse of mandatory constraints.



## 4.1 RECOMMENDED ALTERNATIVES TO MANDATORY FINISH CONSTRAINTS

Alternatives to a mandatory finish constraint allow for the enforcement of an imposed constraint date but also allow for maintaining logic flow between work activities. Even if predecessor activities have forecasted dates later than the applied constraint date, alternative finish constraints accurately forecast activity dates based on the logic between work activities. Within the P6 scheduling program, the constraint types that meet this definition include finish-on and finish-on-or-before constraint types, identified in Table 4-3 below.

Constraint Type	Constraint Definition <sup>8</sup>
Finish-On Constraint	A restriction you place on an activity by imposing a finish date. The finish-on constraint can delay an early finish or accelerate a late finish to satisfy the imposed date.
Finish-On- Or-Before Constraint	A restriction you impose on an activity that limits the latest time it can be finished. The finish-on-or-before constraint affects only late dates. Use this constraint to ensure that the late finish date of an activity is not later than the date you impose.

### Table 4-3: Alternate Finish Constraint Types Defined in P6

Based on the definitions in the table above, both the finish-on and finish-on-or-before constraints are better alternatives to mandatory finish constraints. If a predecessor's early dates are later than the finish constraint date, the early dates for the activity containing either a finish-on or finish-on-or-before constraint are calculated by the predecessor's early dates. Thus, the integrity of logic flow is preserved. However, because the late finish date is constrained, a predecessor delay later than the late finish constraint date will generate negative float, which is an indication of a problem needing resolution. Figure 4-2 displays alternative start-on and start-on-or-before constraint types on ACT E and finish-on and finish-on-or-before constraints on ACT G.

<sup>&</sup>lt;sup>8</sup> Definitions for both finish-on and finish-on-or-before constraints were obtained from Oracle Primavera P6 Professional Help Version 21.



## Figure 4-2: Comparison of Alternative Start and Finish Constraints

#### Schedule with No Constraints

Activity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint	1									
7						Float				Date				10000 N	20	21	<i>4</i>	and the	No. 200	100000 00
											JL.	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Total		146	146	01-Apr-21	21-0ct-21		01-Apr-21	21-Oct-21												
ACTA	Start Project - Start Milestone	0	0	01-Apr-21		0	01-Apr-21													
ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	0	01-Apr-21	21-Apr-21			IE.	L and								1 B
ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	0	22-Apr-21	10-Jun-21					-	_						8) (S
ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	0	11-Jun-21	02-Sep-21			E.				-		-			B
ACTE	Required-On-Site (ROS)	1	1	03-Sep-21	03-Sep-21	0	03-Sep-21	03-Sep-21												1.
ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	0	03-Sep-21	14-0ct-21									Ģ	-	2	
ACT G	Prepare System(s) for Startup	5	5	15-Oct-21	21-Oct-21	0	15-Oct-21	21-Oct-21											-	1
ACT H	Project Complete - Finish Milestone	0	0		21-Oct-21	0		21-Oct-21											•	2

#### Schedule with Alternate Start-On Constraint on ACT E and Alternate Finish-On Constraint on ACT G

Act	tivity ID	Activity Name	OD	RD	Start	Finish	Total	Late Start	Late Finish	Constraint Type	Constraint	1										
	7						Float				Date					2	021					
							1.000				1. Terreter	lΠ	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	1
•	Total		146	146	01-Apr-21	21-Oct-21		26-Feb-21	21-0ct-21													
	ACTA	Start Project - Start Milestone	0	0	01-Apr-21		-24	26-Feb-21					+									
	ACT B	Engineering	15	15	01-Apr-21	21-Apr-21	-24	26-Feb-21	18-Mar-21				-									
	ACT C	Procurement	36	36	22-Apr-21	10-Jun-21	-24	19-Mar-21	07-May-21					-								
	ACT D	Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-24	10-May-21	30-Jul-21							-	-	_			1	
	ACT E	Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-24	02-Aug-21	02-Aug-21	Start On	16-Aug-21							-	1			
	ACT F	Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	-24	02-Aug-21	10-Sep-21									Ģ	-	Г		
	ACT G	Prepare System(s) for Startup	5	5	15-0ct-21	21-Oct-21*	-24	13-Sep-21	17-Sep-21	Finish On	18-Sep-21									-		
	ACT H	Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											٠	-	
_			_									113										- 8

#### Schedule with Alternate Start-On-Or-Before Constraint on ACT E and Alternate Finish-On-Or-Before Constraint on ACT G

Activity ID	OD	RD	Start	Finish	Total Float	Late Start	Late Finish	Constraint Type	Constraint Date											
										$\mathbf{H}$	Mar	2021 Mar Apr May Jup Jul Aug					- San	L Oct	New	
	146	146	01-Apr-21	21-0ct-21	0	26-Feb-21	21-0ct-21				mai	- API	may	3011	301	Aug	Jep	04	NOV	
Start Project - Start Milestone	0	0	01-Apr-21		-24	26-Feb-21						+								
Engineering	15	15	01-Apr-21	21-Apr-21	-24	26-Feb-21	18-Mar-21				Ģ									
Procurement	36	36	22-Apr-21	10-Jun-21	-24	19-Mar-21	07-May-21					-	-							
Fabrication/Delivery	60	60	11-Jun-21	02-Sep-21	-24	10-May-21	30-Jul-21							-	-		-			
Required-On-Site (ROS)	1	1	03-Sep-21*	03-Sep-21	-24	02-Aug-21	02-Aug-21	Start On or Before	16-Aug-21							-	-			
Installation/Construction and Precommissioning	30	30	03-Sep-21	14-0ct-21	-24	02-Aug-21	10-Sep-21										-	٢		
Prepare System(s) for Startup	5	5	15-0ct-21	21-Oct-21*	-24	13-Sep-21	17-Sep-21	Finish On or Before	18-Sep-21									L	1	
Project Complete - Finish Milestone	0	0		21-0ct-21	0		21-0ct-21											•	<b>"</b>	
	Activity Name Start Project - Start Milestone Engineering Procurrement Fabrication/Delivery Required-On-Site (ROS) Installation/Construction and Precommissioning Prepare System(s) for Startup Project Complete - Finish Milestone	Activity Name     OD       Start Project - Start Milestone     0       Engineering     15       Procurement     36       Fabrication/Delivery     60       Required-On-Site (ROS)     1       Installation/Construction and Precommissioning     30       Prepare System(s) for Startup     5       Project Complete - Finish Milestone     0	Activity Name     OD     RD       Ide     146     146       Start Project - Start Milestone     0     0       Engineering     15     15       Procurement     36     36       Fabrication/Delivery     60     60       Required-On-Site (ROS)     1     1       Installation/Construction and Precommissioning     30     30       Prepare System(s) for Startup     5     5       Project Complete - Finish Milestone     0     0	Activity Name         OD         RD         Start           Ittl         146         146         01-Apr-21           Start Project - Start Milestone         0         0         01-Apr-21           Engineering         15         15         01-Apr-21           Procurement         36         36         22-Apr-21           Fabrication/Delivery         60         60         11-Jun-21           Required-On-Site (ROS)         1         1         03-Sep-21*           Installation/Construction and Precommissioning         30         30         03-Sep-21           Prepare System(s) for Startup         5         15-Oct-21         15-Oct-21           Project Complete - Finish Milestone         0         0         0	Activity Name         OD         RD         Start         Finish           146         146         01-Apr-21         21-Oct-21           Start Project - Start Milestone         0         0         01-Apr-21         21-Oct-21           Engineering         15         15         01-Apr-21         21-Apr-21           Procurement         36         36         22-Apr-21         10-Jun-21           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21           Installation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21           Prepare System(s) for Startup         5         5         15-Oct-21         21-Oct-21*           Project Complete - Finish Milestone         0         0         21-Oct-21	Activity Name         OD         RD         Start         Finish         Total Float           146         146         01-Apr-21         21-Oct-21         0           Start Project - Start Milestone         0         0         01-Apr-21         -24           Engineering         15         15         01-Apr-21         21-Apr-21         -24           Procurement         36         36         22-Apr-21         10-Jun-21         -24           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21         -24           Required-On-Site (ROS)         1         1         03-Sep-21         -24         -24           Installation/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         -24           Project Complete - Finish Milestone         0         0         21-Oct-21*         -24	Activity Name         OD         RD         Start         Finish         Total Float         Late Start           146         146         01-Apr-21         21-Oct-21         0         26-Feb-21           Start Project - Start Miestone         0         0         01-Apr-21         24-0ct-21         0         26-Feb-21           Engineering         15         15         01-Apr-21         24-24         26-Feb-21           Procurement         36         22-Apr-21         10-Jun-21         -24         26-Feb-21           Fabrication/Delivery         60         60         11-Jun-21         02-Sep-21         -24         10-May-21           Required-On-Site (ROS)         1         1         03-Sep-21*         03-Sep-21         -24         02-Aug-21           Instaliaton/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         -24         02-Aug-21           Prepare System(s) for Startup         5         5         15-Oct-21         21-Oct-21*         -24         13-Sep-21           Project Complete - Finish Milestone         0         0         21-Oct-21         0         -24	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish           146         146         01-Apr-21         21-Oct-21         0         28-Feb-21         21-Oct-21           Start Project - Start Milestone         0         0         01-Apr-21         -24         28-Feb-21         21-Oct-21           Engineering         15         15         01-Apr-21         21-Apr-21         -24         28-Feb-21         18-Mar-21           Procurement         36         22-Apr-21         10-Jun-21         -24         19-Mar-21         07-May-21           Pabrication/Delivery         60         60         11-Jun-21         02-Sep-21         -24         10-May-21         30-Jul-21           Required-On-Site (ROS)         1         1         03-Sep-21         -24         02-Aug-21         10-Jun-21           Instaliaton/Construction and Precommissioning         30         30         03-Sep-21         14-Oct-21         -24         02-Aug-21         10-Sep-21           Precommissioning         5         5         15-Oct-21         21-Oct-21*         -24         13-Sep-21         17-Sep-21           Project Complete - Finish Milestone         0         0         21	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Start         Late Finish         Constraint Type           Image: Constraint Project - Start Milestone         146         146         01-Apr-21         21-Oct-21         0         26-Feb-21         21-Oct-21         21-Oct-21         21-Oct-21         21-Oct-21         26-Feb-21         21-Oct-21         <	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Start         Late Start         Late Finish         Constraint Type         Constraint Date           146         146         01-Apr-21         21-Oct-21         0         26-Feb-21         21-Oct-21         Date           Start Project - Start Miestone         0         0         01-Apr-21         -24         26-Feb-21         21-Oct-21         Date           Procurement         36         36         22-Apr-21         10-Mar-21         07-May-21         -	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constrain Type         Constraint Type           146         146         01-Apr-21         21-Oct-21         0         28-Feb-21         0         0         0         0         0         0         0         28-Feb-21         21-Oct-21         0         28-Feb-21         18-Mar-21         0         28-Feb-21         0	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Start         Late Start         Late Start         Constraint Type         Constraint Type	Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Finish         Constraint Type         Constraint Type         Constraint Type           146         146         01-Apr-21         21-Oct-21         0         26-Feb-21         21-Oct-21         Image: Constraint Type         Constraint Type         Image: Constraint Type         Constraint Type <td>Activity Name         OD         RD         Start         Finish         Total Float         Late Start         Late Start         Late Start         Late Start         Late Start         Late Start         Constraint Type         Constraint Date           146         146         01-Apr-21         21-Oct-21         0         26-Feb-21         21-Oct-21         Image: Constraint Type         Constraint Type         Constraint Date           Start Project - 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When employing the alternative start-on, start-on-or-before, finish-on, and finish-on-or-before constraints, the forecasted early dates and corresponding total float values are consistent and accurately maintain the planned logic between work activities. Even though the late dates for activities ACT A through ACT G show negative 24 workdays of total float due to the alternative constraint types, the alternative constraint types calculate the same forecasted early dates as compared to the schedule without constraints.

Using start-on, start-on-or-before, finish-on, and finish-on-or-before constraints avoids potentially illogical work sequences and inconsistently calculated float values caused by mandatory start and finish constraints. For the above example, a project stakeholder may wish to investigate the basis for constraints causing negative 24 workdays of total float but could still have confidence that the schedule is calculating the forecasted early dates correctly.



## 5. CONCLUSION

Mandatory start and finish constraints are problematic. They can override and disrupt logic links, call into question the reasonableness of calculated early dates, artificially accelerate downstream work that is inconsistent with controlling predecessor logic, and cause differing total float values that are unreliable. Leading industry publications advise against the use of mandatory constraints. Based on the examples above, it is suggested that start-on, start-on-or-before, finish-on, and finish-on-or-before constraints are better alternative constraint types that maintain predecessor logic between activities and provide more reliable calculated early dates.

#### About the Author



**Ronald J. Rider, M.B.A.**, is a Senior Principal with Long International and has over 30 years of experience in construction project management and contract dispute resolution. Mr. Rider has performed CPM schedule development, project cost control, cost and labor hour variance modeling, impact identification and causation, change order pricing and resolution, retrospective schedule delay, time extension and acceleration analyses, concurrent delay assessments, and damages quantification. Mr. Rider's work experience includes petrochemical, oil refinery, power, commercial, industrial, road/highway, transit, hospital/medical, airport, and casino projects. He holds a B.S. degree in Construction Management from Colorado State University and an M.B.A. degree from the University of Colorado. Mr. Rider is based in the Denver, Colorado area and can be contacted at *rrider@long-intl.com* and (303) 346-5836.